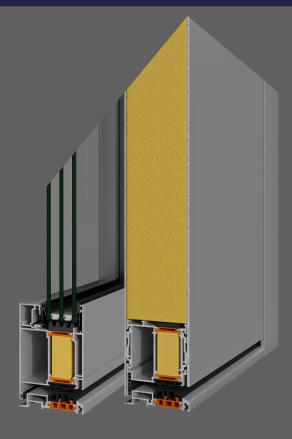


INSULATED ENTRANCE DOORS SYSTEM

EMERPUS SD77 is NORDIC's system for entrance doors requiring modern design, high performance and emphasis on safety. The system provides the ability of making of multiple constructions combined either with aluminium panels or with glazing infills. With its modern, flat design it offers elegant uniformity enhancing the innovative design and aesthetics of the series.

- Basic system's depth 77 mm.
- Low threshold of only 22 mm height with slip resistant design.
- High level of thermal insulation and water tightness.
- Wide variety of security locks and hinges (concealed, barrel or surface mounted).
- Offers various typologies of entrance doors.
- Combined perfectly with the casement series EMERPUS S77.

























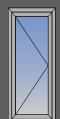


EMERPUS SD77

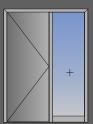
TECHNICAL CHARACTERISTICS

1	Minimum visible width	154,5 mm
	Frame depth	77 mm
	Sash depth	77 mm
	Minimum visible width T-profile	76 mm
	Sash mechanism weight limit	Up to 180 Kg
	Glass thickness	23 up to 59 mm
	Type of thermal insulation	Polyamides 40 mm width, Kooltherm, PE Insulation foam

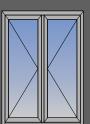
TYPOLOGIES



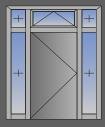
Single leaf door



Single leaf door with insulation panel and fixed light



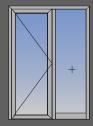
Double leaf door



Single leaf door with insulation panel, fanlight and fixed lights



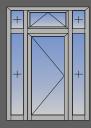
Single leaf door with insulation panel



Single leaf door with fixed light



Double leaf door with insulation panel



Single leaf door with fanlight and fixed lights

CERTIFICATES

	Air permeability EN 1026, EN12207	CLASS 4
	Watertightness EN 1027, EN 12208	CLASS 7A
S)	Resistance to wind load EN 12210, EN 12211	CLASS C4
*	Burglar resistance EN 1627-1630	RC2
	Thermal Insulation EN 10077-2	U _d =0,86 W/m ² K *

^{*} For door dimensions 1,30 x 2,30 m and $\rm U_p$ =0,3 W/m²K